

# Deuterium permeation in tungsten by mixed ion irradiation

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# Outline

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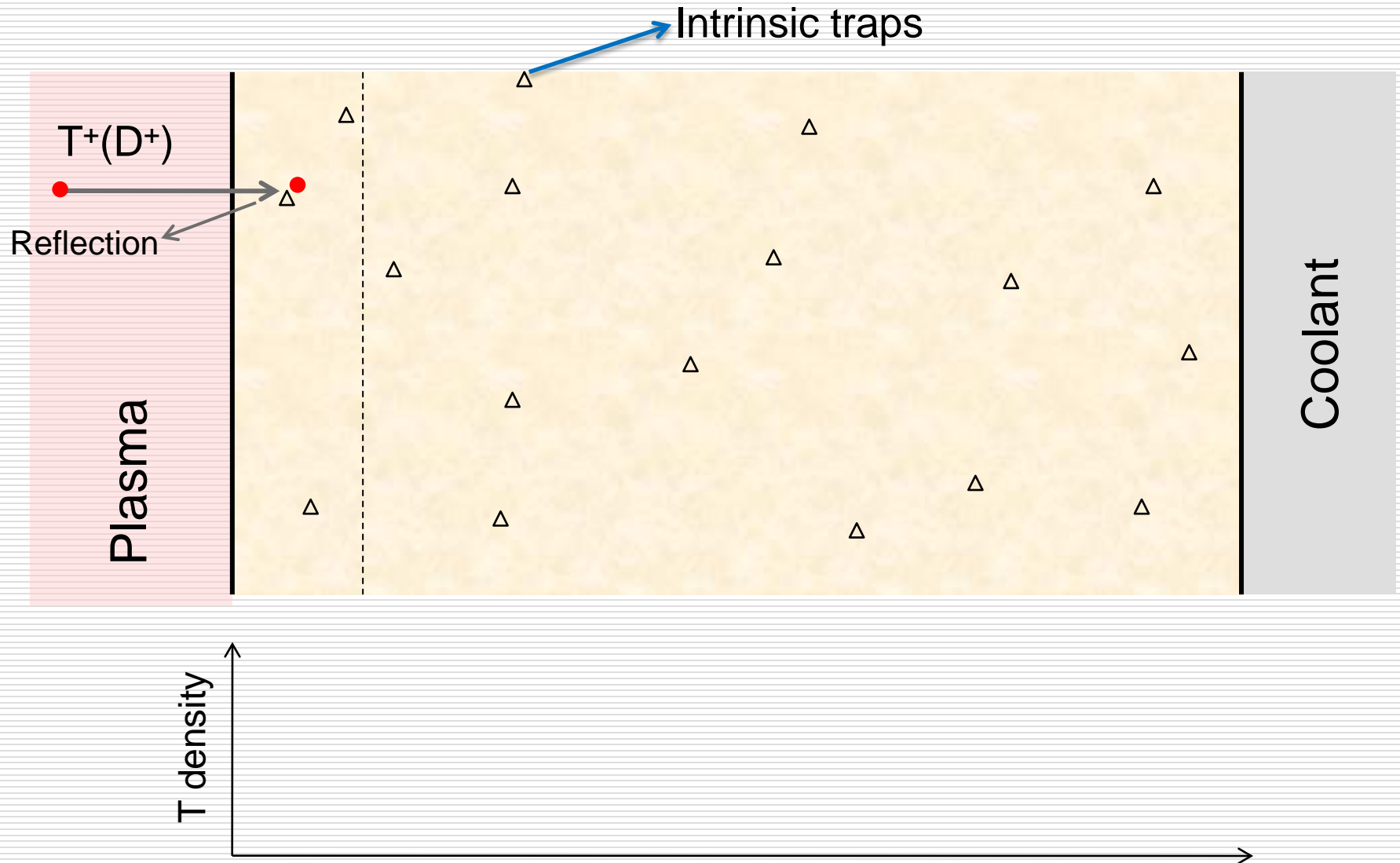
- Background and Purpose
  - General explanation of tritium behavior in wall materials
- Experimental details
  - Permeation apparatus
  - W specimens
- Pure D ion driven permeation
  - Microstructure (annealing temperature) dependence
- He/D mixed ion driven permeation
- C/D mixed ion driven permeation
- Discussion and Summary

# Introduction

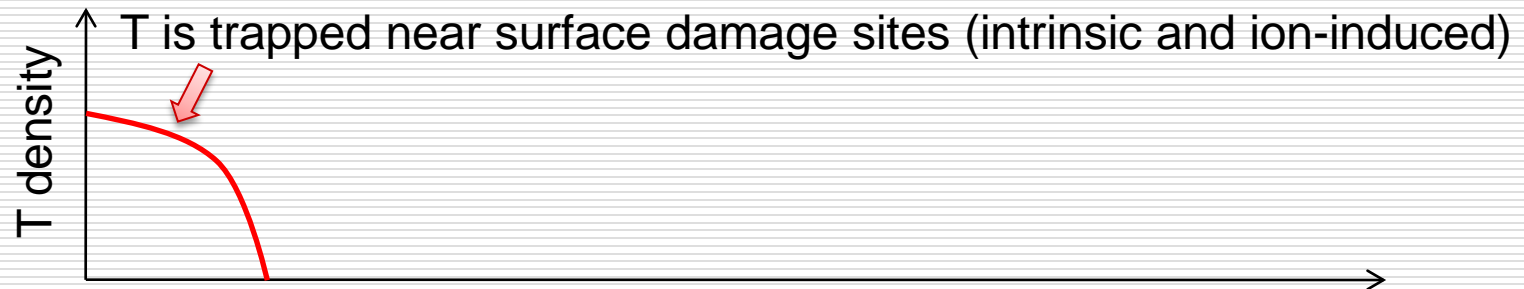
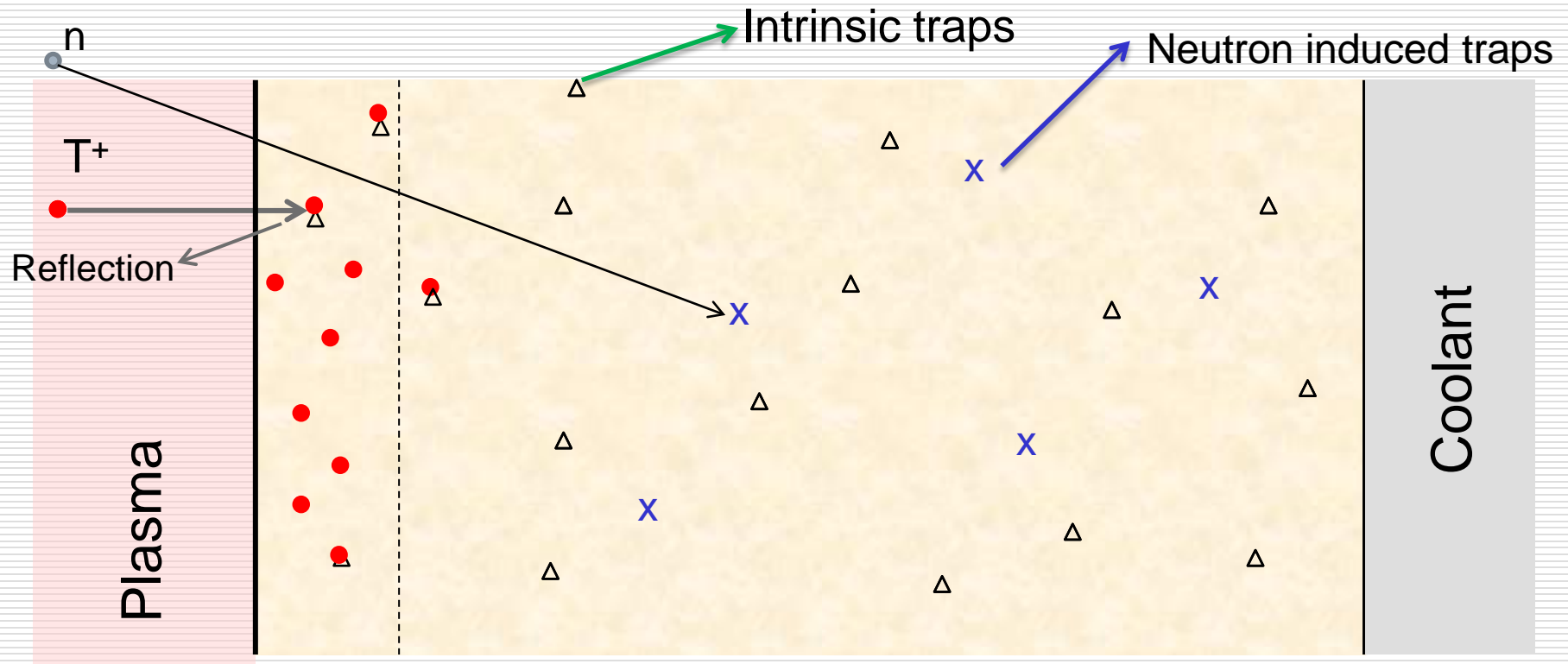
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- ❑ T retention and permeation to coolant in blankets need to be studied for evaluation of T economy and safety.
- ❑ Tungsten is a leading candidate of armor materials of blankets.
- ❑ Tungsten has low diffusivity and solubility of T, and relatively high trapping energies of defects.
- ❑ Therefore, tungsten armor on reduced activation materials of blankets (Ferritic steel, V alloy) can be permeation reducer to coolant.
- ❑ However, still basic parameters to determine permeation such as effective diffusivity, recombination coefficient etc. are not well determined.
- ❑ In addition, effects of mixed ion irradiation (D+He,C) are not known well either.

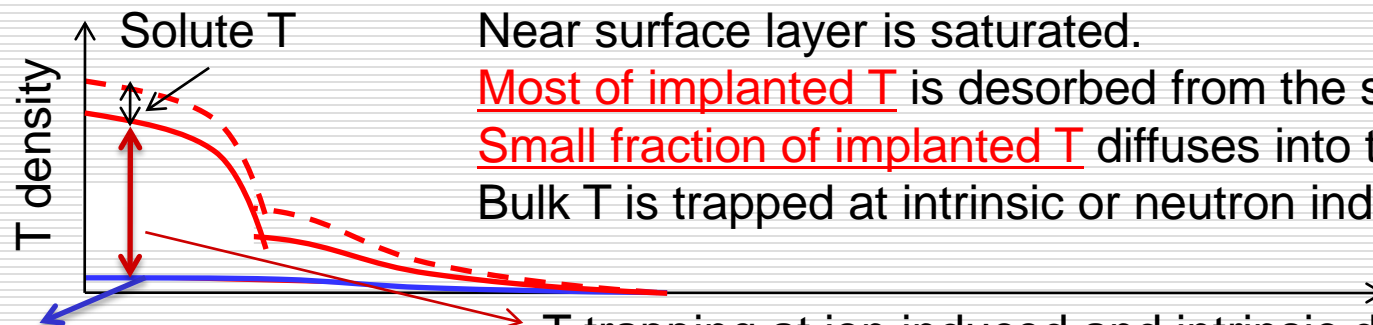
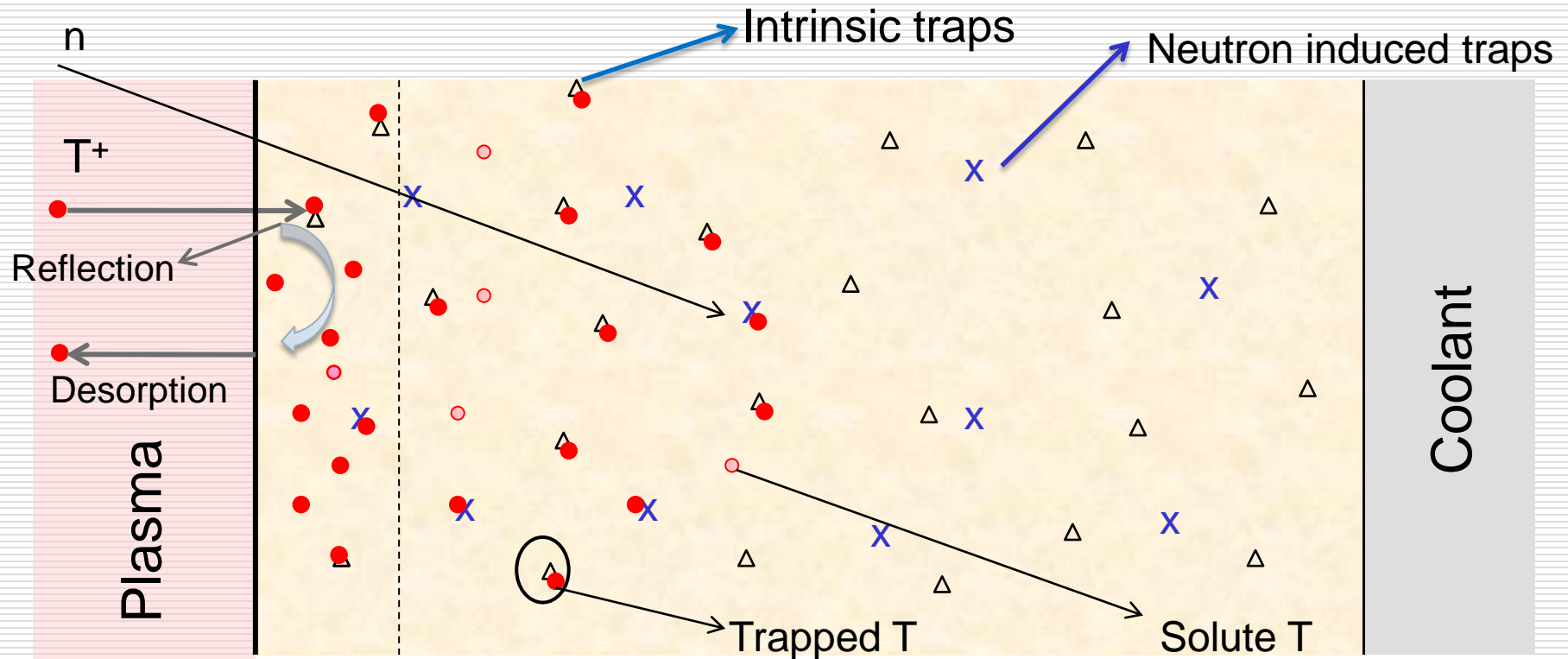
# Tritium behavior in a first wall



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# Tritium behavior in a first wall



Near surface layer is saturated.

Most of implanted T is desorbed from the surface.

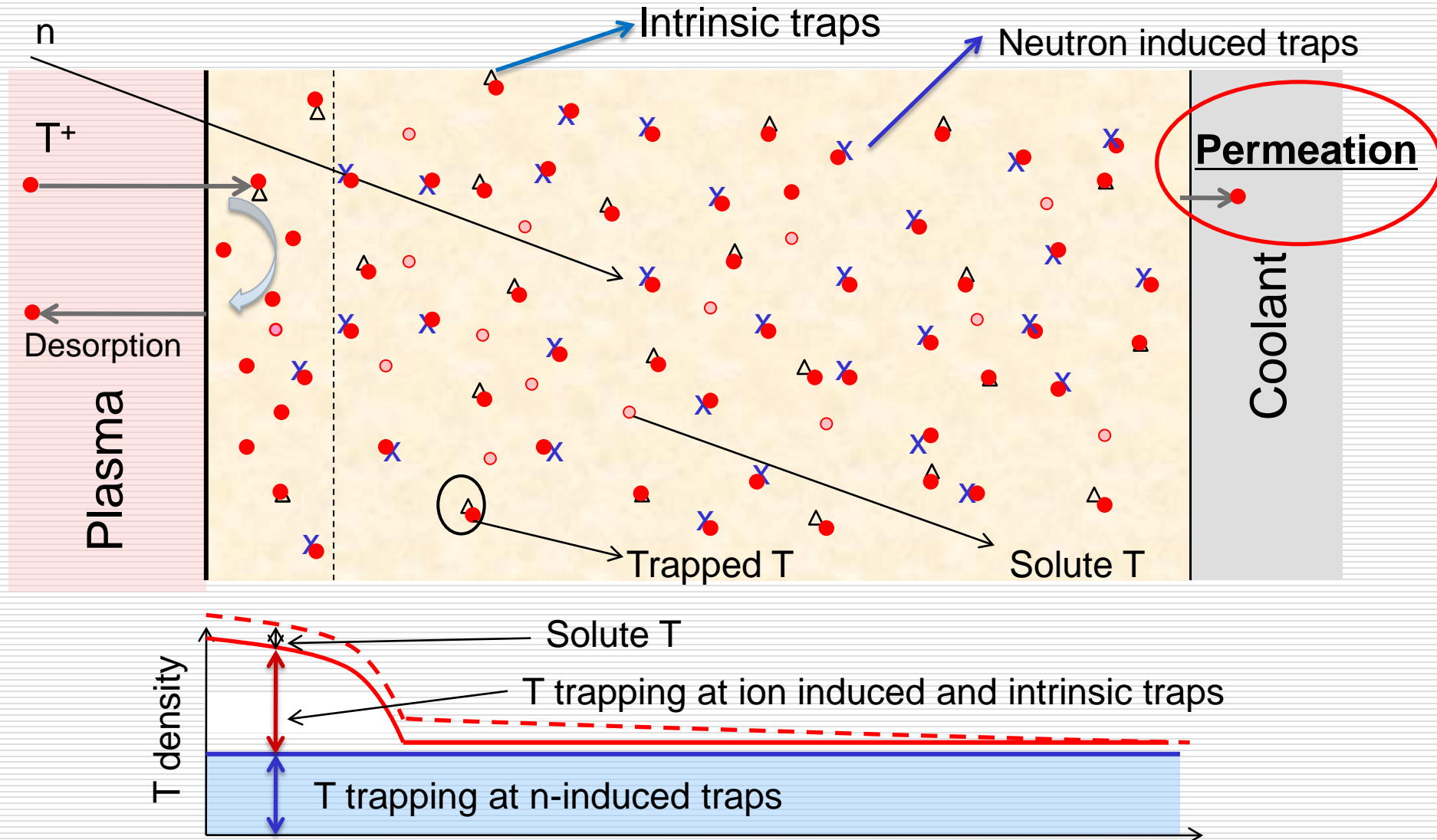
Small fraction of implanted T diffuses into the bulk.

Bulk T is trapped at intrinsic or neutron induced traps.

T trapping at n-induced traps

T trapping at ion induced and intrinsic defects

# Tritium behavior in a first wall



As temperature increased, trapped T decrease,  
but still traps could affect effective diffusivity

# Necessary information for T behavior

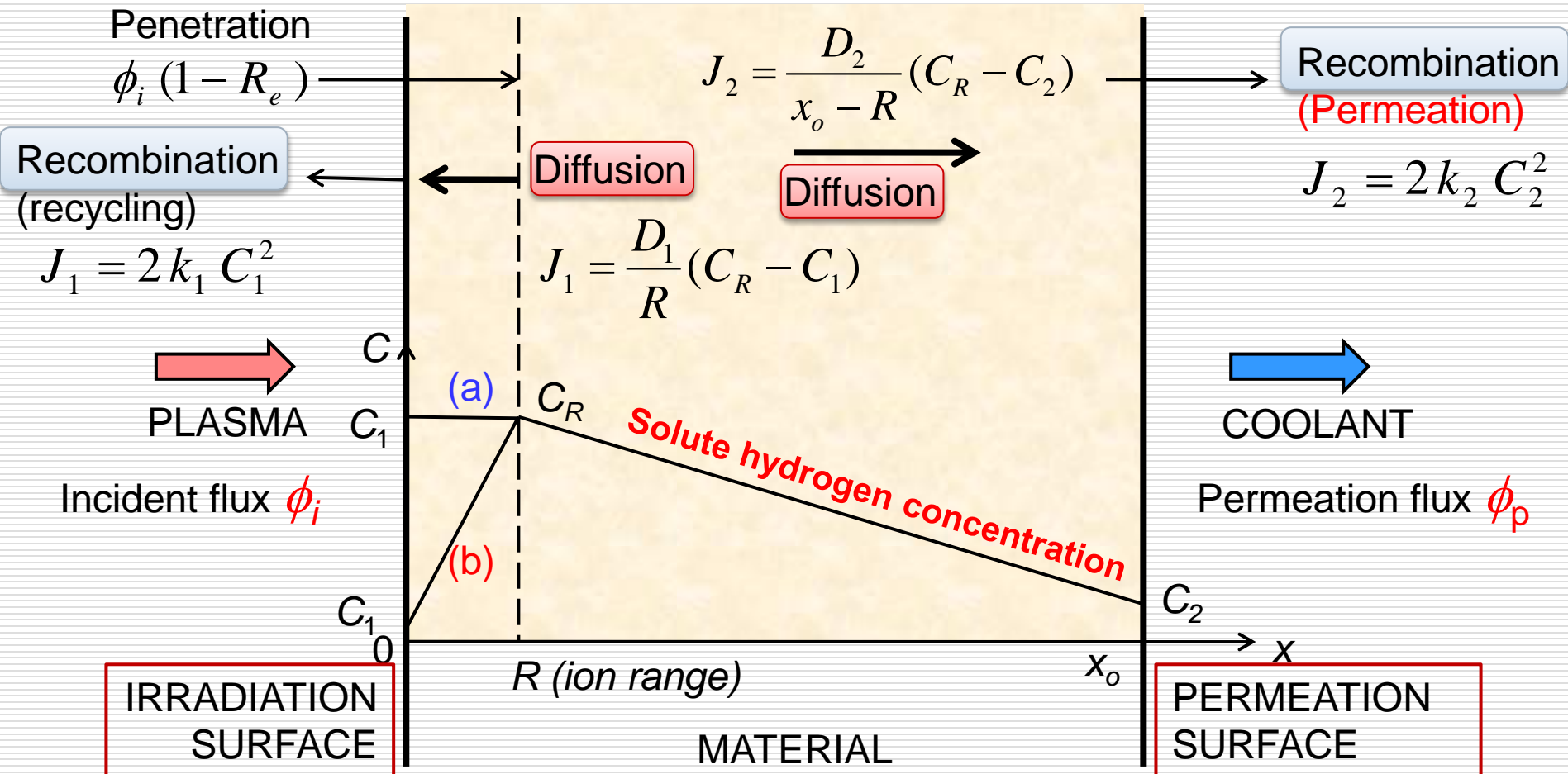
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- ❑ Surface damage effects (How they affect T retention and release)
  - Recoil damage effect
  - Effects of bubbles and blisters (due to oversaturation etc.)
  - Impurity mixing effects (He, wall impurities (C, Be etc.))
- ❑ Effective diffusion mechanism (How they affect T transport)
  - Trap sites effect
  - Microstructure effect (intergranular diffusion, grain boundary diffusion)
- ❑ Neutron induced traps (How they affect T retention)
  - Trapping energies
  - Production rate (as a function of dpa)
  - Saturation level with respect to dpa



# Ion driven permeation model (Brice & Doyle)

9



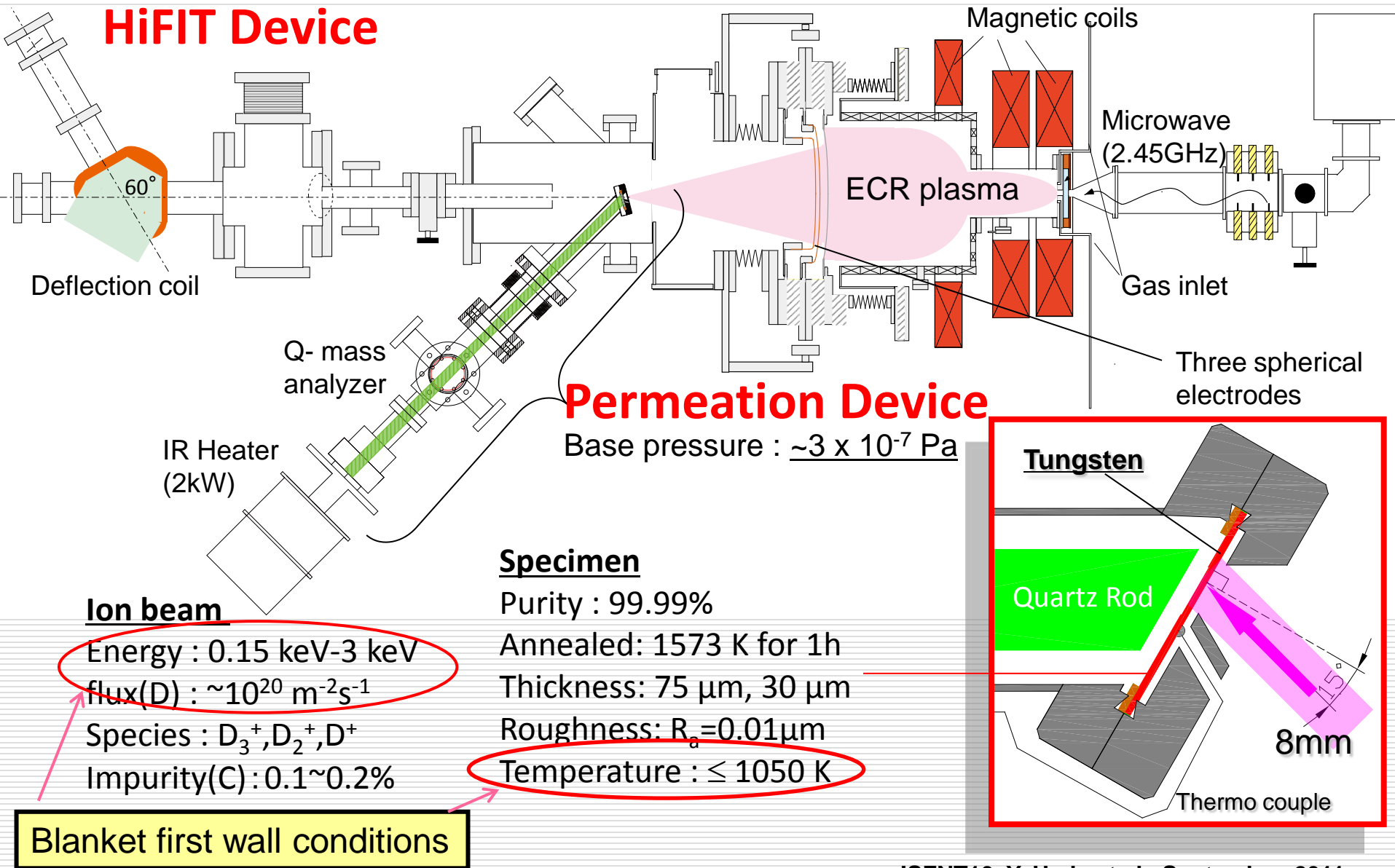
(a) Recombination limited condition :  $\phi_p = \frac{D_2}{x_0 \sqrt{k_1}} \sqrt{\alpha \phi_i}$

(b) Diffusion limited condition :  $\phi_p = \frac{R D_2}{x_0 D_1} \alpha \phi_i$



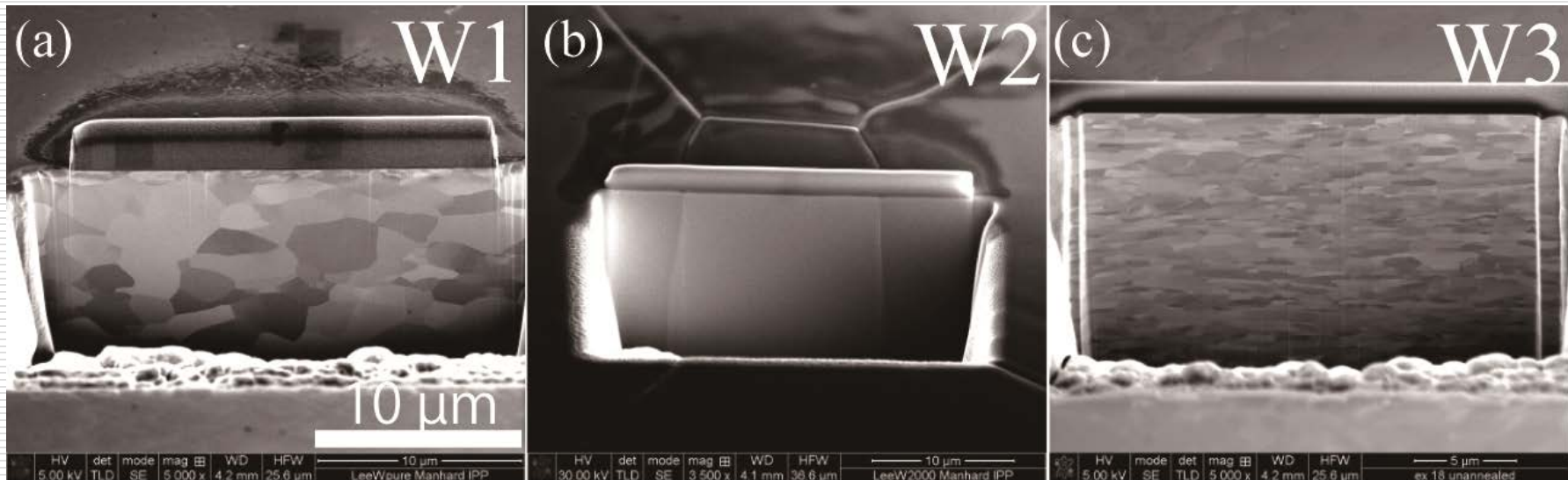
# Experimental setup

# Experimental device



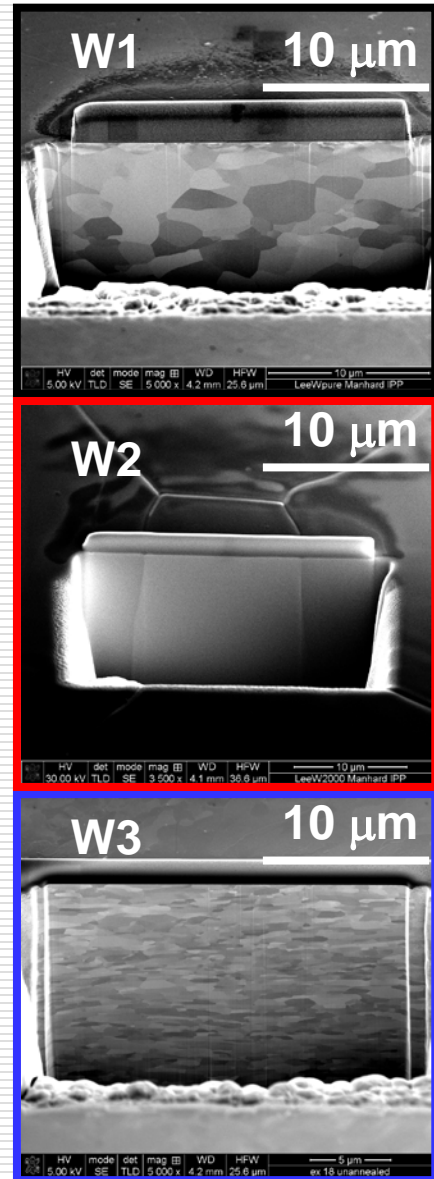
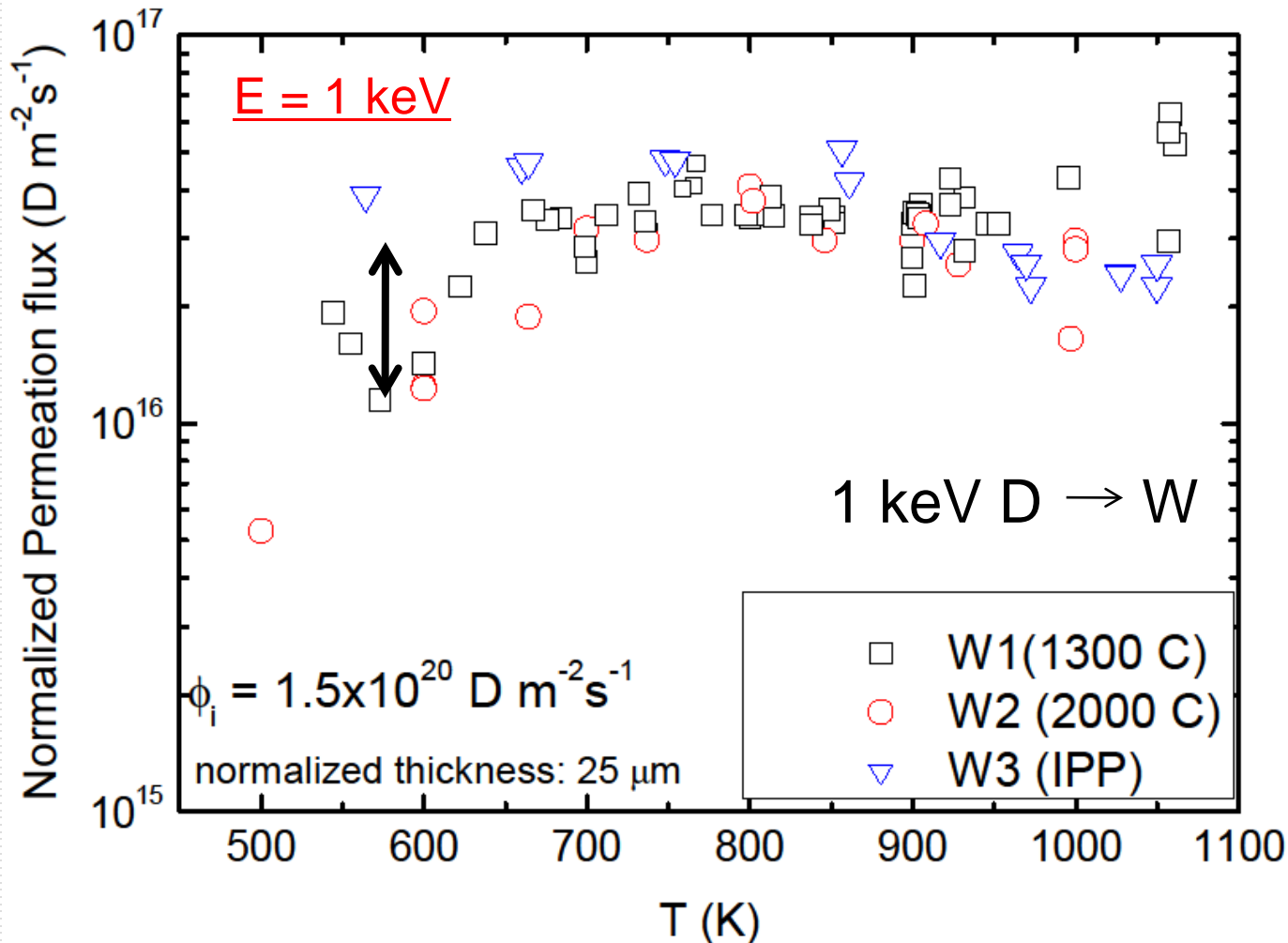
# Tungsten specimens

- ❑ W1: Sintered polycrystalline W → annealed at **1573 K**.
  - Standard sample in our experiments (medium grains and low density defects)
- ❑ W2 : Sintered polycrystalline W → annealed at **2273 K**.
  - Large grains and almost no defects
- ❑ W3 : Sintered polycrystalline W → annealed at **1203 K**.

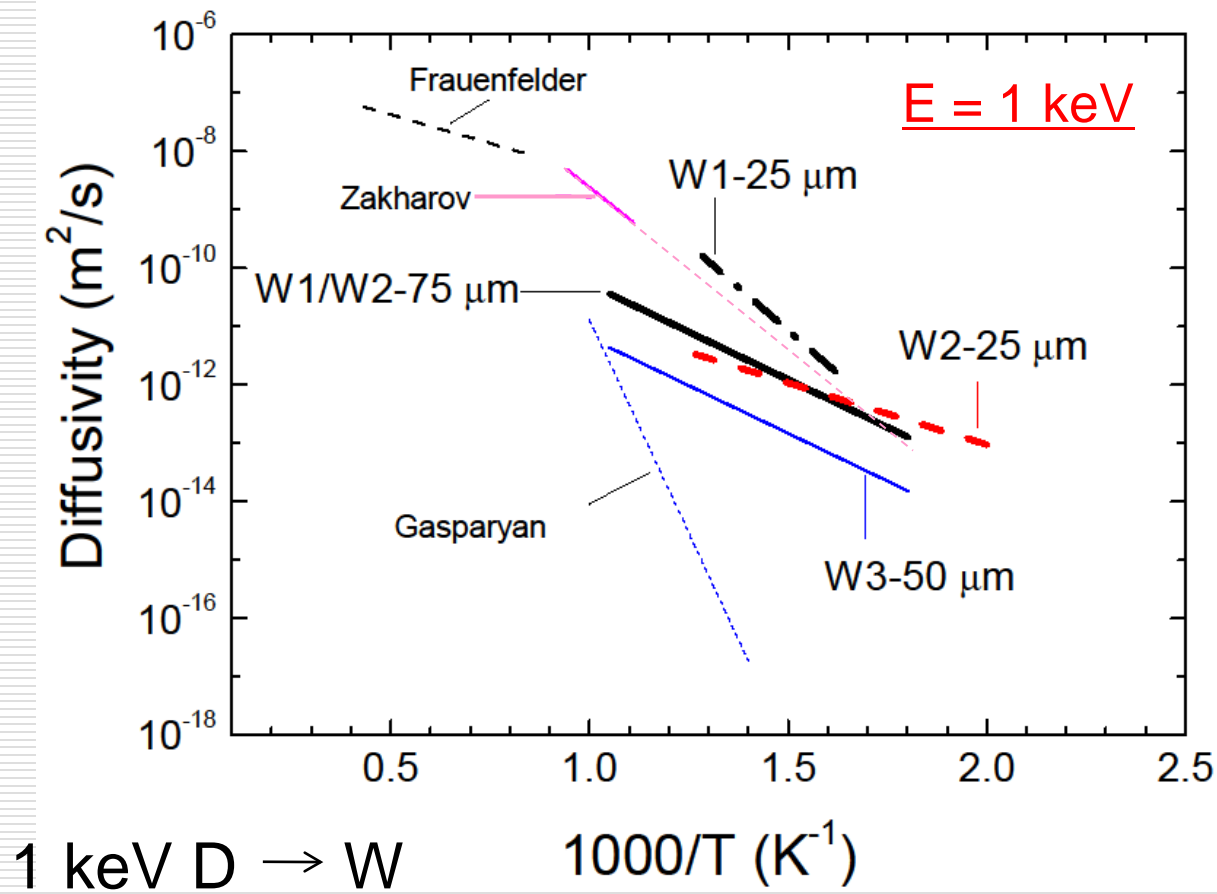


# Microstructure dependence—SS permeation--

- Weak grain boundary dependence (factor of two)
- Peak in permeation flux observed  $T \cong 800$  K



# Microstructure dependence -Effective diffusivity-



- Effective diffusivity values determined from lag time measurements.
- There are some dependences on thickness and microstructure.
- Effective diffusivities are close to Zakharov's, but much less than Frauenfelders.
  - This could be the effect of some traps.
- Need more investigation

R. Frauenfelder, J. Vac. Sci. Techn. 6 (1969) 388.

A.P. Zakharov, E.I. Evko. Fiz. Khim. Mekh. Mater. 9 (1973) 29.

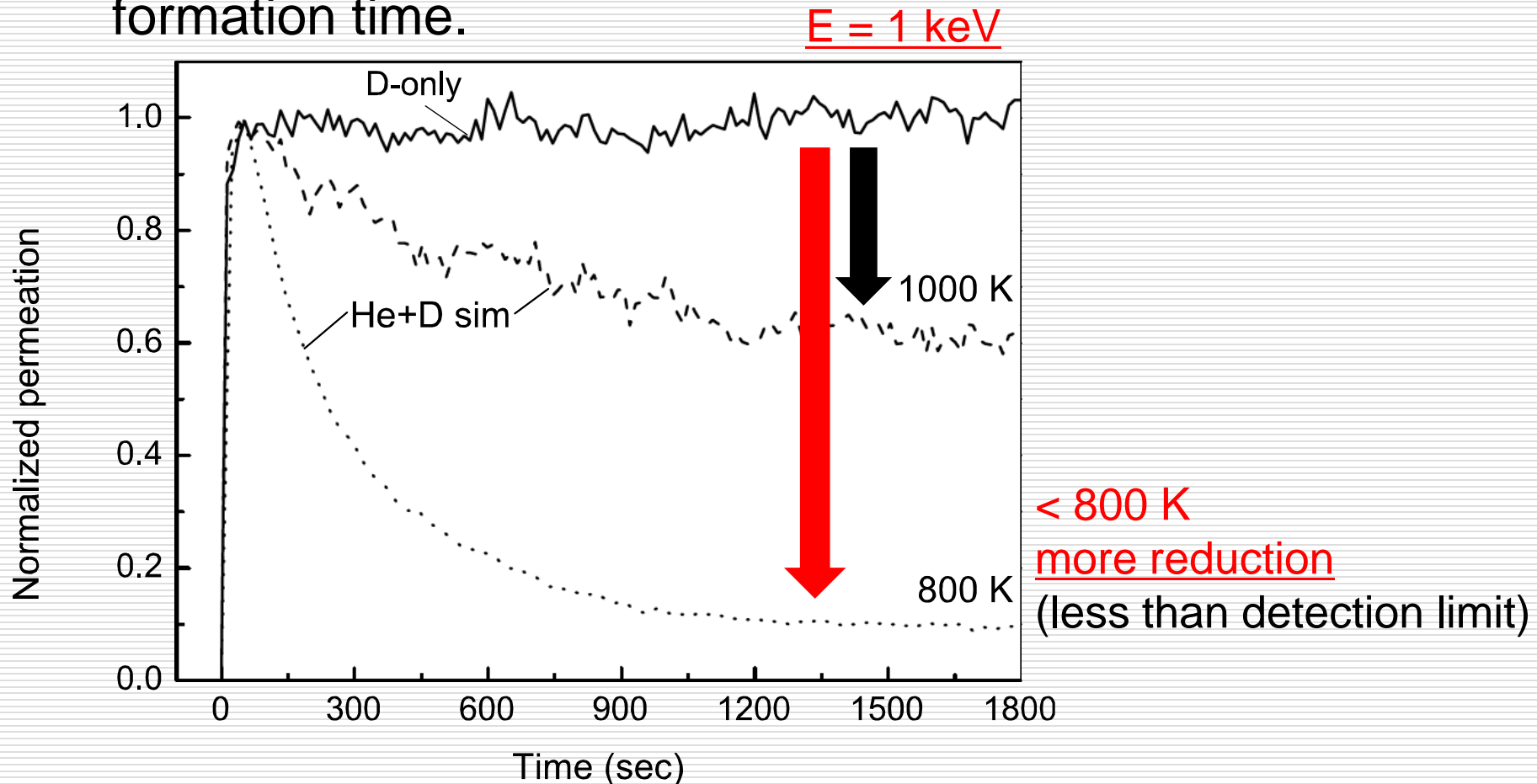
Yu.M. Gasparyan et al., J. Nucl. Mater. 390 (2009) 606-609.



# He/D mixed ion driven permeation

# He/D mixed ion driven permeation

- Addition of He (2%) greatly reduces permeation flux.
- Saturation time almost corresponds to He bubble formation time.

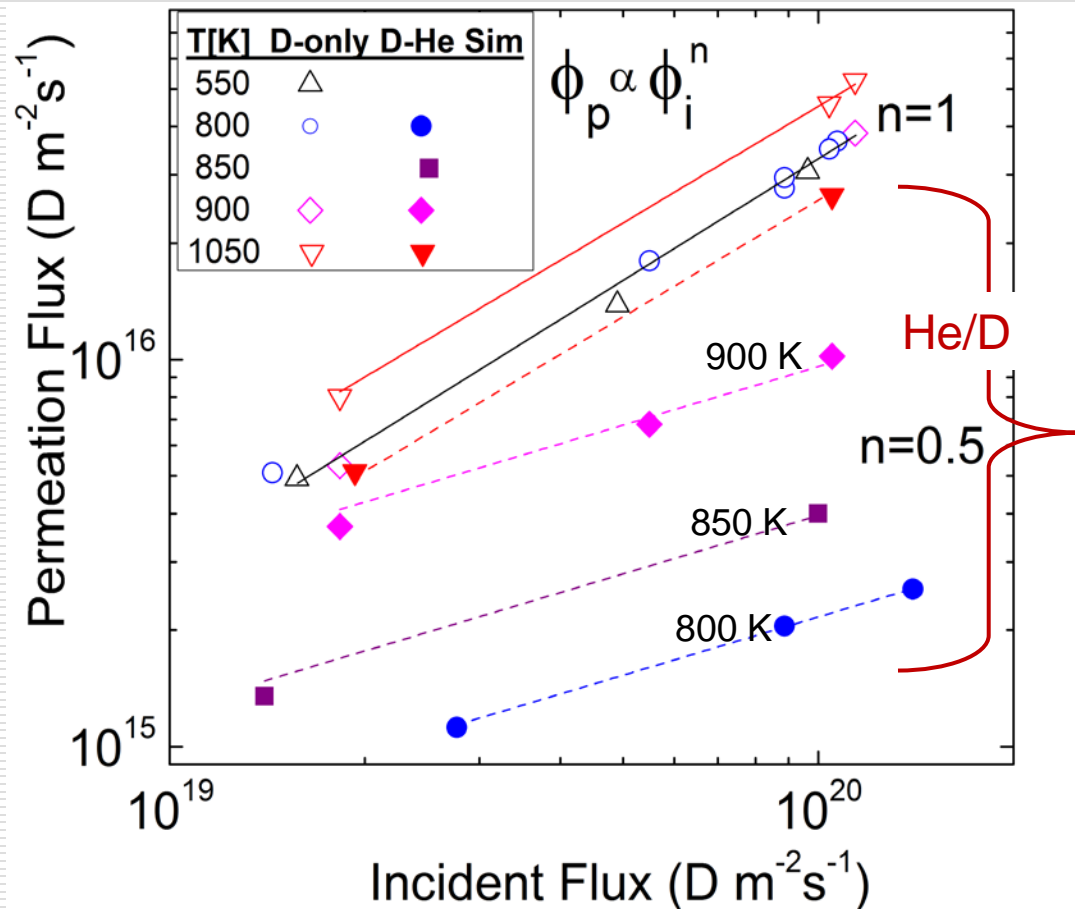




# Incident flux dependence

- $\phi_p \sim \phi_i$  (D only irradiation)
- $\phi_p \sim \phi_i^{1/2}$  (D/He irradiation)
  - $\phi_p$  : Permeation flux
  - $\phi_i$  : Incident flux
- Change of flux dependence suggests D release from the front surface could change from diffusion limited (D) to recombination limited (D/He).
- Two possibilities
  - Diffusion increased.
  - Recombination decreased.

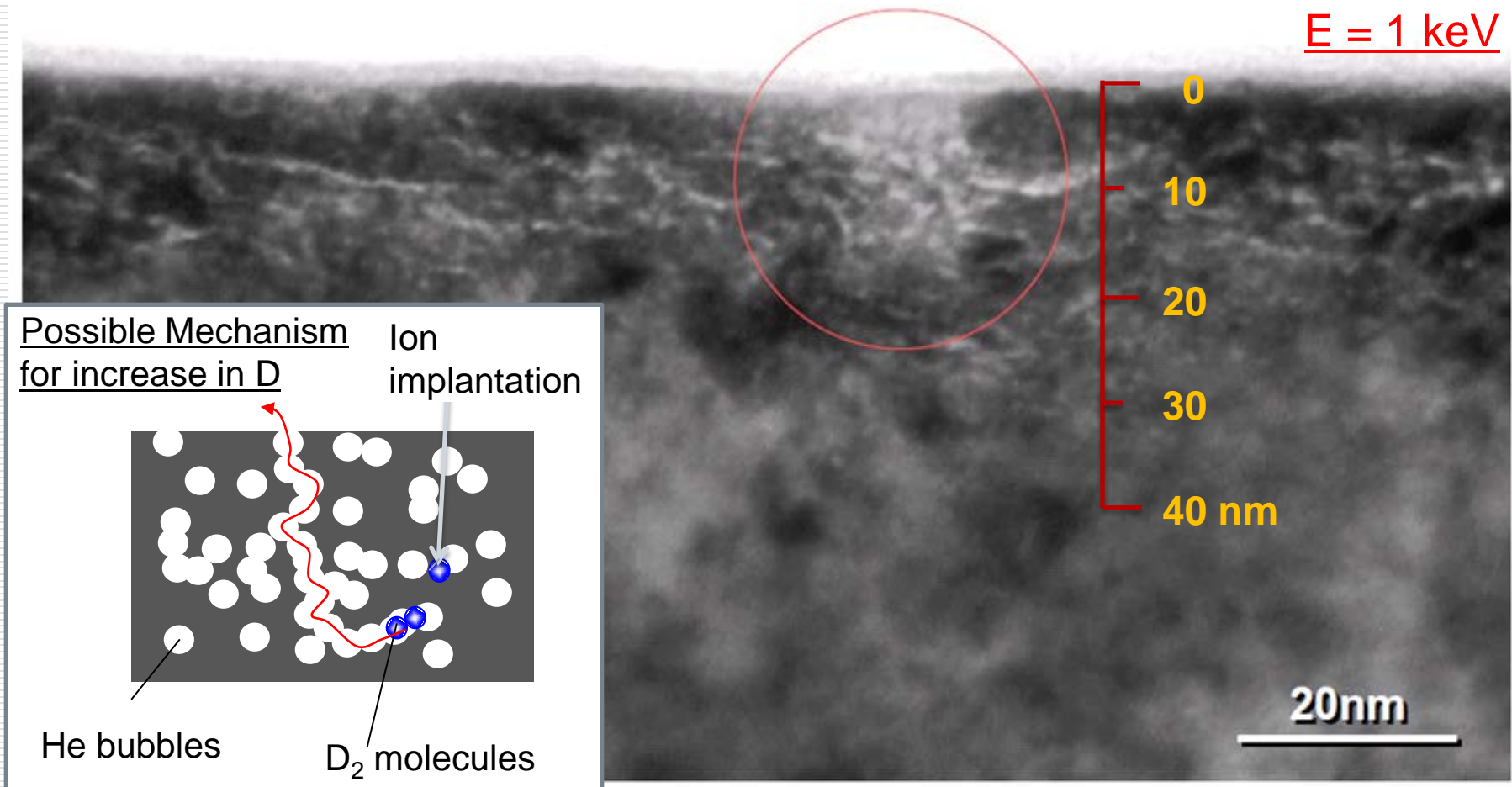
$E = 1 \text{ keV He:2\%}$



Permeation flux  $\phi_p$  vs. Incident flux  $\phi_i$

# Depth profile of He bubble layer

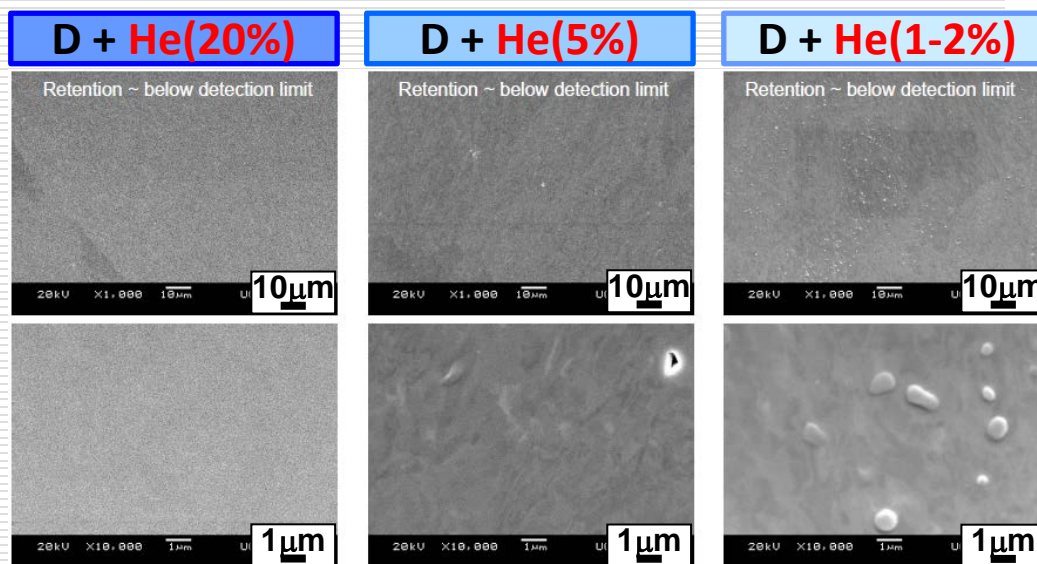
- He bubble layer was observed up to the depth of about 30  $\mu\text{m}$ .
- Thickness of He bubble layer was larger than ion range ( $\sim 10 \mu\text{m}$ ).
- He bubbles are interconnected to form



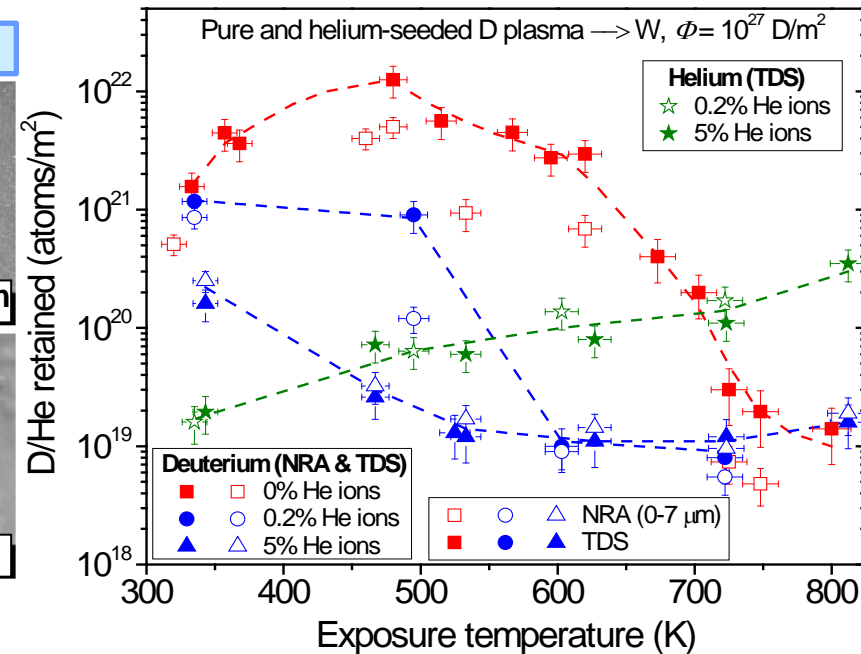
# He/D effects on retention and blistering

- Blistering disappeared (or reduced) for He/D irradiation.
- D retention greatly reduced for He/D irradiation.

## PISCES results (573 K)



M. Miyamoto et al., Nucl. Fusion 49 (2009) 065035 (7pp).

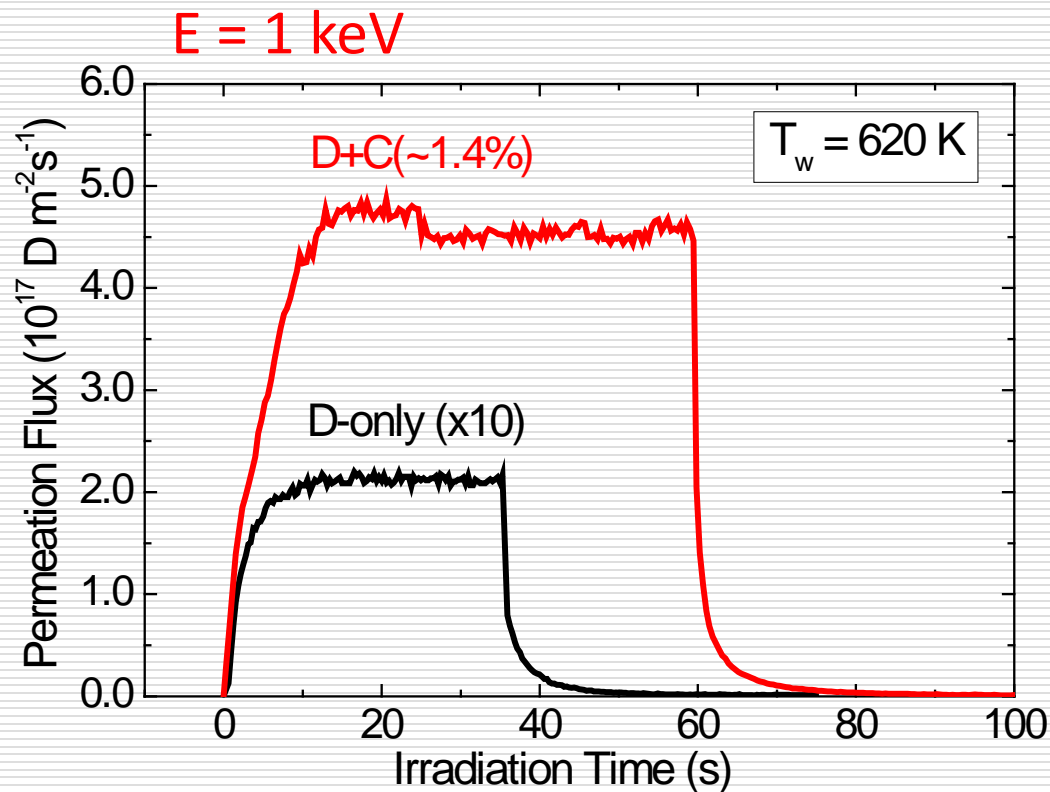


V. Alimov et al., 12<sup>th</sup> ITPA (SOL/DIV)



# **C/D mixed ion driven permeation**

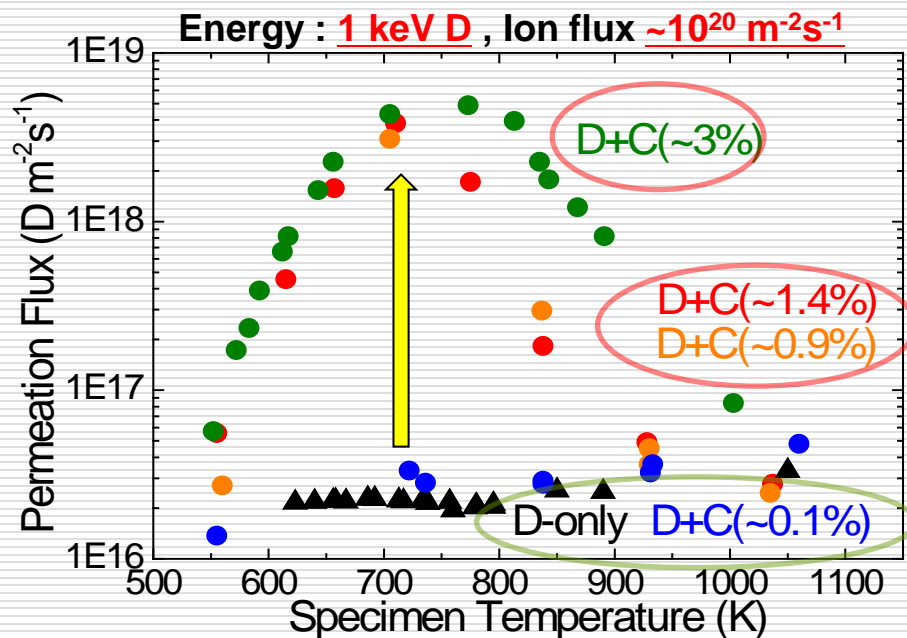
# C/D mixed ion driven permeation



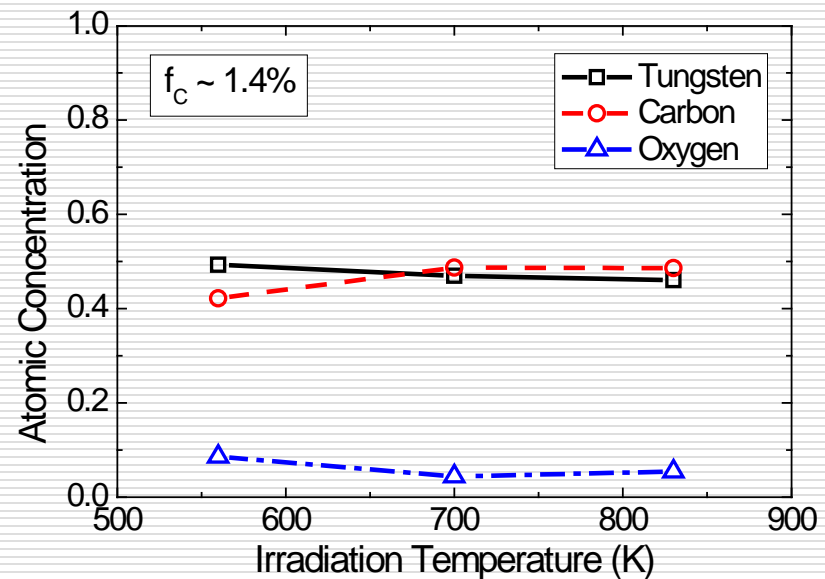
- The **steady state D permeation flux** for simultaneous D+C case is **20 times larger** than that of D-only case.
- The **lag time** for simultaneous D+C case is **1.5 times larger** than that of D-only case

# Temperature & concentration dependence

- ❑ D permeation greatly increased even with C (>0.9%) in ion beam.
- ❑ Strong temperature dependence.
- ❑ Surface elemental composition shows little dependence on temperature (C:1.4%). → only temperature affect change of parameters
- ❑ Maximum increment factor in the present exp. : ~250



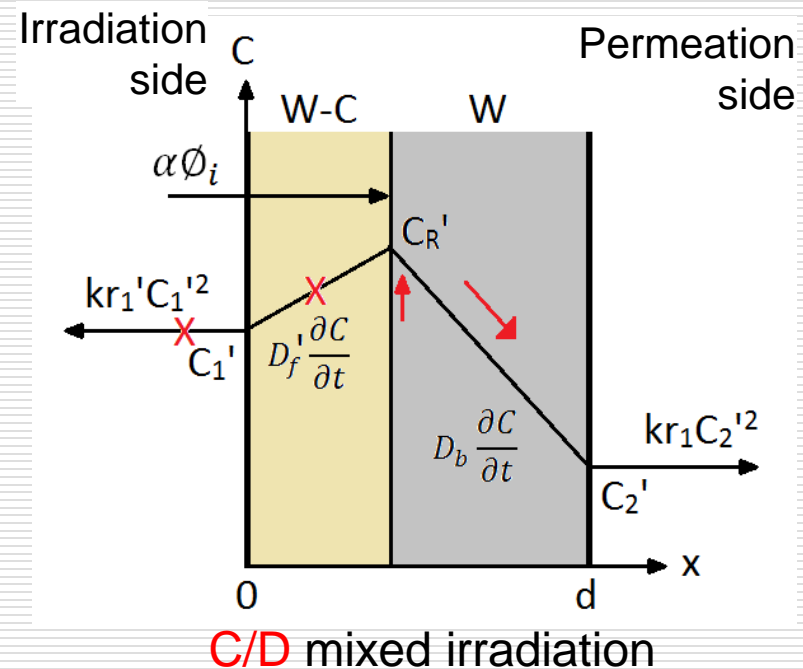
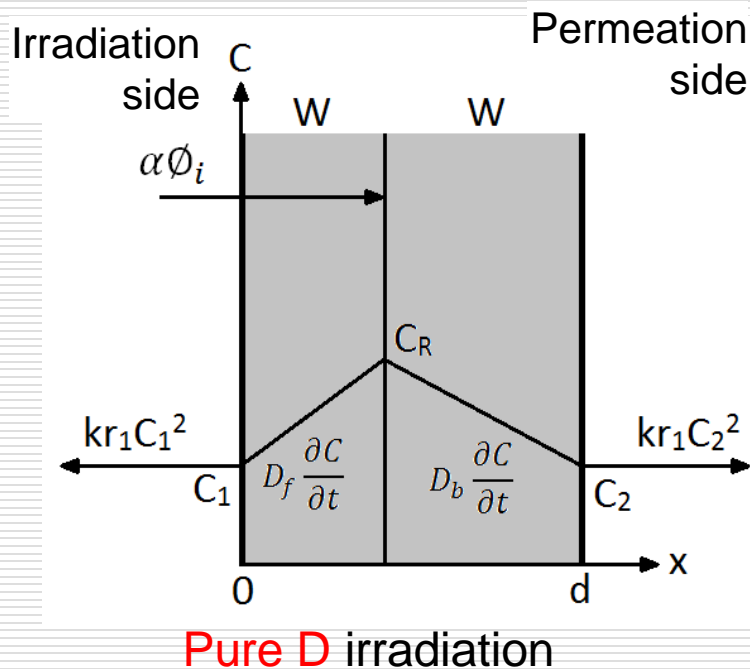
Temperature dependence of permeation



Near surface atomic composition

# How C/W mixed layer affect permeation

- Surface carbon concentration was determined by the balance between re-erosion and implantation of C ions.
- Either significant reduction in **surface recombination** (more than  $10^{-4}$ ) or **reduction in diffusion** ( $10^{-2}$ ) could cause significant increase in permeation.

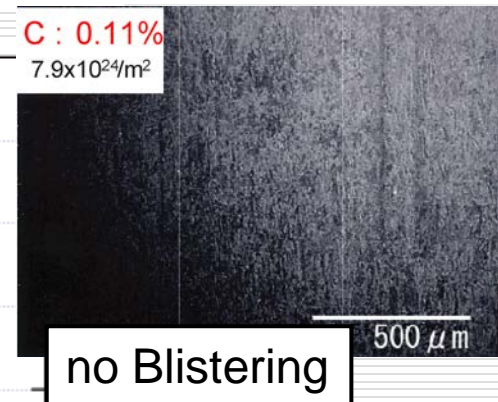
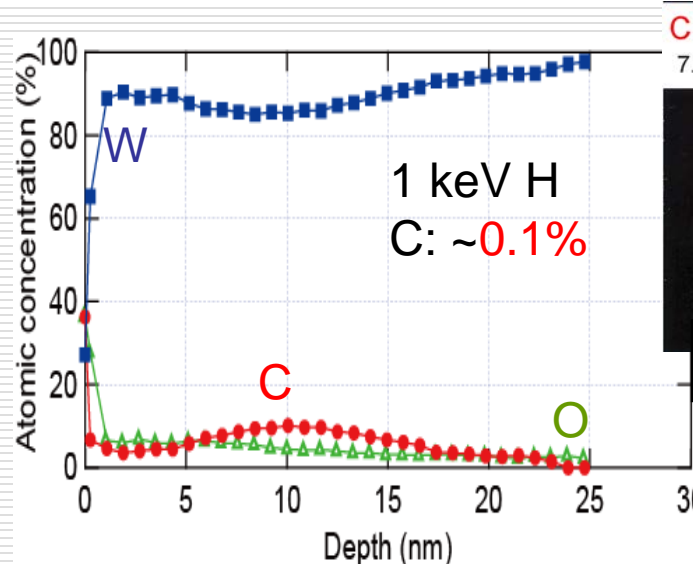
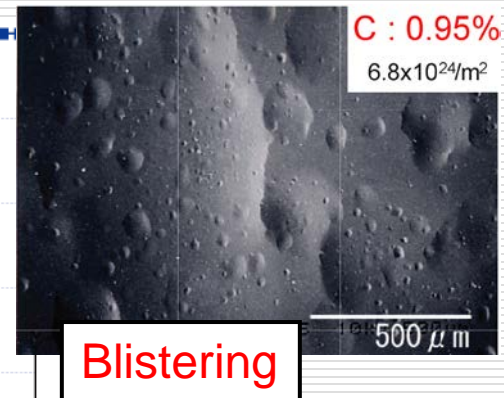
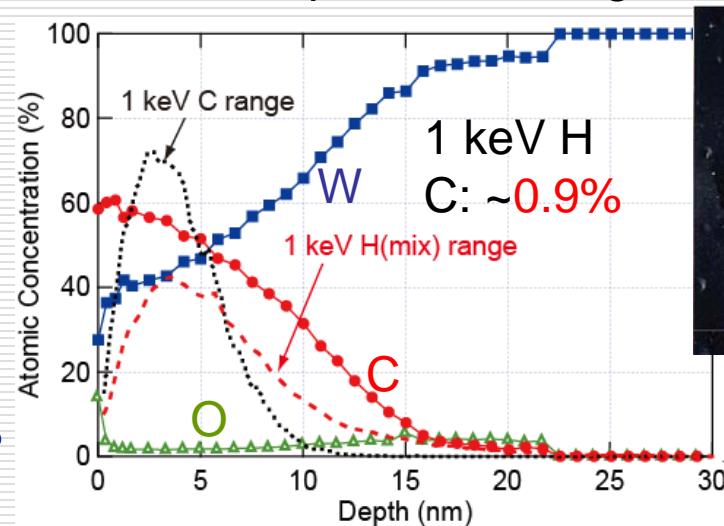




# Effect of C/W mixed layer on blistering

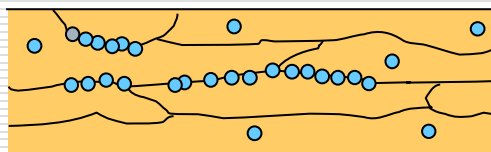
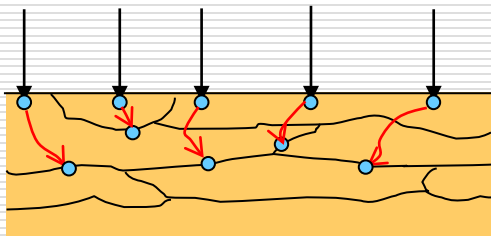
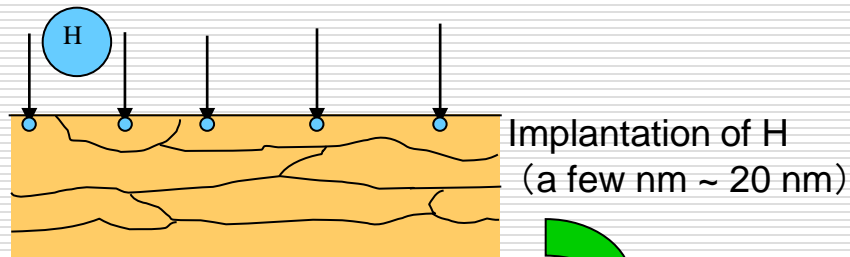
- For high carbon concentration in the beam (C:0.9%), blister appeared.
- C/W mixed layer effectively increases T diffusion into the bulk over certain fluence.

Atomic composition in tungsten

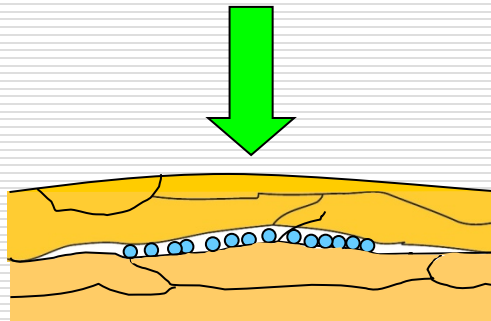




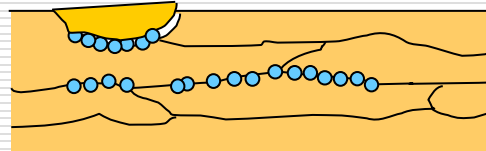
# Mechanism for blistering



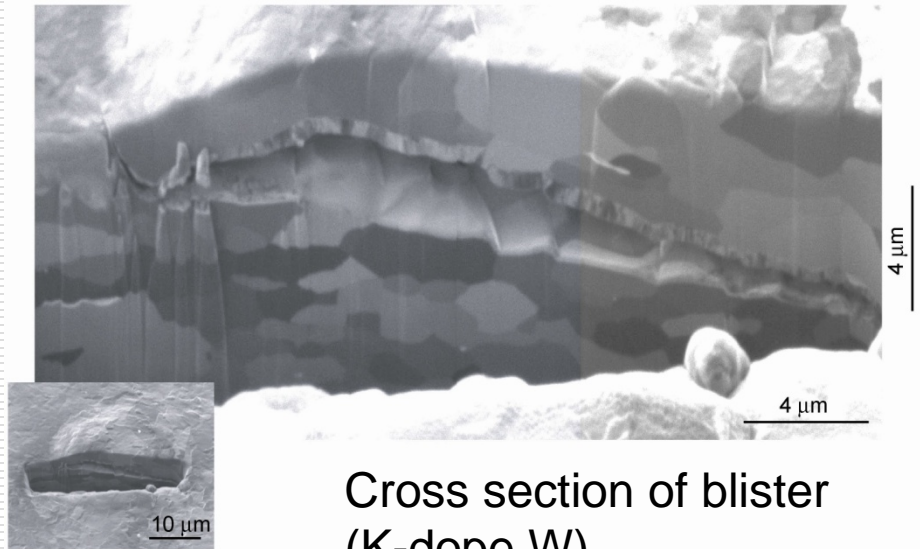
Accumulation of H  
at grain boundaries



Dome-like blisters



grain ejection



Cross section of blister  
(K-dope W)

**Diffusion of D into the bulk** is necessary  
for blistering.

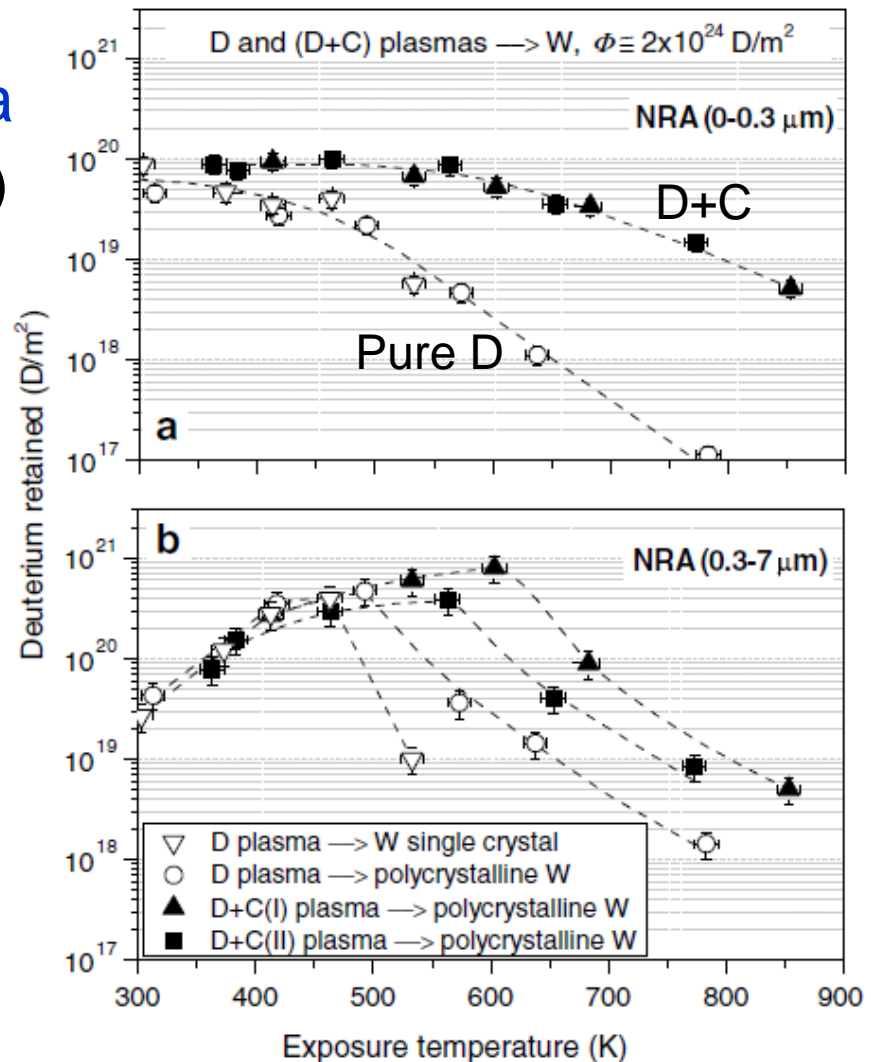
Enhanced bulk diffusion by the C/W layer  
causes blistering.

An opposite effect was observed for He/D.

# D/C mixed plasma exposure raised retention <sup>26</sup>

- Planar DC magnetron plasma
  - Energy :  $\sim 200$  eV ( $D_2^+$  mainly)
  - Flux :  $1 \times 10^{21} \text{ m}^{-2}\text{s}^{-1}$
  - C plate on cathode surface to provides C into plasma
- For D+C, D retention near surface (a) and bulk (b) increased at elevated temp.

V. Alimov et al., J. Nucl. Mater. 375 (2008) 192.



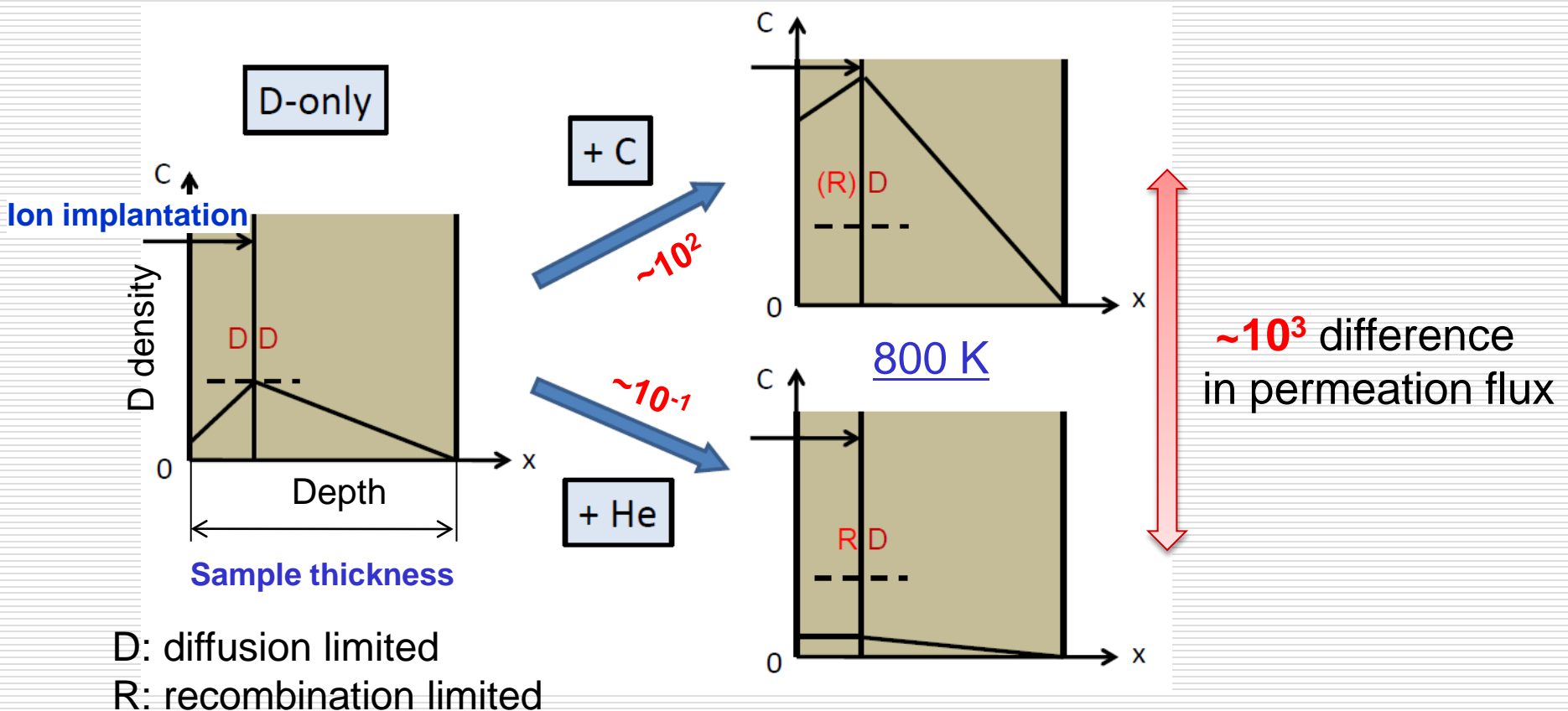
D retention in W exposed to pure D plasma ( $\square \nabla$ ) and D+C plasma ( $\blacktriangle \blacksquare$ )

# Comments on T behavior in blankets

- Surface phenomena greatly affect whole T behavior in blankets.
- Permeation barrier increases T concentration in materials
  - To reduce T permeation by putting permeation barrier on the permeation side, solute T density increase. → Does it affect material performance?
  - $10^{-5}$  D/W for C/D irradiation (1.4%C, 800 K) (Assumption: Zakharov's effective diffusivity)
  - Trapped T density (equilibrium with solute T) increases with the increase in solute T.



# Summary on D behavior for mixed irradiation <sup>28</sup>



- **Mechanism of permeation reduction (He/D) and enhancement (C/D)**
  - **Addition of He** → Effective diffusion near surface area increased.  
Probably due to dense He bubble structure
  - **Addition of C** → Recombination or diffusion reduced : under investigation

# Concluding summary

- Mixed ion irradiation (He/D and C/D) into tungsten significantly changes permeation.
  - Addition of He : decrease ( $10^{-1}$  at 800 K, and more at  $<800$  K)
    - Correlation with blister suppression
    - Correlation with decrease in retention
  - Addition of C : increase by two orders Preferable for 1st wall
    - Correlation with blister enhancement
    - Correlation with increase in retention
  - Strong temperature dependence
    - He or C effect significant at  $\sim 800$  K
      - close to blanket surface temperature (FS based)
  - Indicating importance to include material mixing effects in T modeling in wall materials
- Microstructure dependence on permeation
  - No significant effects of microstructure (W1, W2, W3) on steady-state permeation